

# “The Ladies of the Titanic”

## TECHNIQUE SHEET 193

**DH-1927 - PUMP FOUNTAIN & DH-1928 - BARREL FOUNTAIN BASE**

**MATERIALS NEEDED:** Greenware, Cleaning Tools, Various Brushes, Dish Drainer, Small Sponge, Submersible Water Pump, Clear Plastic 12" Tubing, Matte Spray Sealer.

**DOC HOLIDAY COLORS:** DH-08 Black, DH-42 Dark Gray, DH-19 Light Gray, DH-12 Leather Brown, SP-02 Mask-It, CG-300 Transparent.

**Step 1:** While two greenware pump pieces are in the leather hard stage, slip them together and allow to dry. Clean as usual. (It's best to fire the pump on top of the barrel base to ensure proper fit and elimination of small marks.)

**Step 2:** Glaze Technique. It's very helpful to have a dish drainer and small sponge on hand. Dampen sponge and insert into bottom opening of pump. Thin full Turn pump slowly to allow good coverage and pour out of pump back into container. Place pump upside down to drain and remove sponge. Following directions on glaze label, apply 2-3 coats of Black Glaze to the outside of the pump and to the inside (smooth) area of the barrel base. Allow to dry thoroughly then fire to Cone 06.

**Step 3:** Basecoat the barrel base (and the pump if you have chosen not to glaze it) with Black.

**Step 4:** Webbrush wood grain areas with Dark Gray, followed by light Gray to highlight growth rings.

**Step 5:** Paint "mask" band with Leather Brown. Shade above and below the band with Black.

**Step 6:** Use a damp sponge to remove any unwanted paint marks from glazed areas.

**Step 7:** Apply Mask-It to glazed area and allow to dry before spraying with Matte Spray/Sealer.

**Note:** Rusted pump look was achieved by airbrushing. The pump was basecoated Black. Real Brown followed by Leather Brown and then a light application of Real Brown.

Submersible water pump (Rena Flow 400 SA-P0, Model #F400A) is available through Doc Holiday Ceramic Products. Tubing for, pumps (#F400A) is available through your local pet, hardware or department stores.

### DH-1913 - TITANIC LADY WITH CHILD

**MATERIALS NEEDED:** Greenware, Various Brushes, Clear Glaze, Liquid Bright Gold, SP-02 Mask-It, SP-08 Matte Spray Sealer.

**DOC HOLIDAY COLORS:** DH-34 Soft Brown, DH-16 Flaxon Yellow, H-37 Cream, DH-35 Powder Real Brown, DH-25 Toast, DH-30 Country Blue, DH-16 Flaxon Yellow, DH-09 Real Brown, DH-12 Leather Brown and child & doll's hair Flaxon Yellow. Webbrush brush again with Flaxon Yellow.

**Step 1:** Clean greenware and Fire to Cone 03. Apply Clear Glaze to bands on glazed areas and Fire to Cone 06. Apply Liquid Bright Gold to these areas with Sol Brown Antiquing.

**Step 2:** Basecoat all skin areas of lady, child and doll with Soft Brown. Antique lady's hair Real Brown and child & doll's hair Flaxon Yellow. Webbrush brush again with Flaxon Yellow.

**Step 3:** Basecoat child's dress and lace on lady's dress with Cream. Basecoat doll's dress and the rest of lady's dress Powder Blue. Shade child's eyes and lace on lady's dress with Rose. Shade Powder Blue areas from Country Blue.

### DH-1910 - LACE GLOVE

**MATERIALS NEEDED:** Greenware, Various Brushes, Clear Glaze, Liquid Bright Gold, SP-02 Mask-It, SP-08 Matte Spray Sealer.

**DOC HOLIDAY COLORS:** DH-34 Soft Brown, DH-37 Cream, DH-52 Cranberry, DH-22 Christmas Red DH-26 Lexington Green, DH-38 Grass Green, DH-08 Black, AT-05 Soft Brown Antiquing Translucent.

**Step 1:** Clean greenware and Fire to Cone 03. Apply 3 coats of Clear Glaze to ribbon and edge of face and Fire to Cone 06. Apply Liquid Bright Gold to glazed areas and Fire to Cone 08.

**Step 2:** Basecoat arm Soft Brown and glove, lace and around flowers Cream. Antique arm and glove with Soft Brown Antiquing and wipe back with Salt Cloth.

**Step 3:** Basecoat all flowers and leaves with Black. Webbrush glove and lace around flowers with Cream. Webbrush all flowers with Cranberry. And Christmas Red to same brush and webbrush flowers again. Webbrush leaves with Black. Shade glove and face with a Medium Brown wash.

**Step 4:** Apply Mask-It to gold areas and allow to dry. Spray with Matte Spray Sealer and remove Mask-It.

### DH-1914 - TITANIC COUPLE

**MATERIALS NEEDED:** Greenware, Various Brushes, SP-02 Mask-It, SP-08 Matte Spray Sealer, Fired On Gold, Clear Glaze, Russell Chalk, Soft Brown Antiquing Translucent, SP-08 Matte Spray Sealer, 1" Diameter Clear Plastic Stopper.

**DOC HOLIDAY COLORS:** DH-34 Soft Brown, DH-16 Flaxon Yellow, DH-29 White, DH-41 Willow Green, DH-42 Cranberry, DH-44 True Red, AT-05 Soft Brown Translucent.

**Step 1:** Clean greenware and Fire to Cone 06. Apply Liquid Bright Gold to glazed areas and Fire to Cone 08.

**Step 2:** Using a stiff round brush, stipple over the Lexington Green with Grass Green, Mustard and Terra Cotta. Webbrush coat Mask-It next to middle section, about 1" wide.

**Step 3:** Using a sponge, apply 1 coat Leaf Green & silk greenery tea and press on middle section of candle holder to create pattern. Allow some White areas to remain.

**Step 4:** Webbrush roof with Powder Blue.

**Step 5:** Spray with Matte Spray Sealer.

**Step 6:** Insert plastic stopper in bottom of piece.

**Step 1:** Clean greenware Fire to Cone 03. Clear Glaze areas that Fired-On Gold is placed on piece. Fire to Cone 05. Apply 1 coat of Fired-On Gold on glazed areas and Fire to Cone 08.

**Step 2:** Basecoat all skin with Soft Brown then wipe back. Allow to dry. Drybrush White over the antiqued base.

**Step 3:** Basecoat roof of Toast with a wash of White. Use a round brush, carefully apply 2 coats of Transparent, thinning if necessary to bisque areas of candle holder.

**Step 4:** Using a fine brush, apply 3 coats Leaf Green to narrow bands.

**Step 5:** Using a fine brush, paint pattern with comma strokes with Rose. With end of brush paint a dot of Leaf Green between each Rose design.

**Step 6:** Using a round brush, carefully apply 2 coats of Transparent, thinning if necessary to bisque areas of candle holder.

**Step 7:** Fire to Cone 05.

### DH-1962 - SCOLLOPED LAMP SHADE & DH-1925 CANDLE HOLDER

**MATERIALS NEEDED:** Greenware, Various Brushes.

**DOC HOLIDAY GLAZES:** CG-36 Perfect White, DG-219 Cobalt Blue

**Step 1:** Clean greenware and Fire to Cone 03.

**Step 2:** Apply 3 coating coats of Perfect to both pieces.

**Step 3:** Paint tested design on candle holder with Cobalt Blue.

**Step 4:** Fire both pieces to Cone 05.

### DH-982 - RIBBON LAMP SHADE & DH-1925 CANDLE HOLDER

**MATERIALS NEEDED:** Greenware, Various Brushes, Tracing Paper, Clear Glaze, Matte Spray Sealer.

**DOC HOLIDAY COLORS:** DH-31 Petal Pink, DH-20 Sky Blue, DH-27 Midnight Blue

**Step 1:** Clean greenware and Fire to Cone 03.

**Step 2:** Apply 2 coats of Clear Glaze to inside of lamp.

**Step 3:** Basecoat Petal Pink to top of lamp design on with Tracing Paper.

**Step 4:** Paint with Sky Blue and Midnight Blue hand. Paint bottom with Petal Pink, trace design then paint.

**Step 5:** Following manufacturer's directions, apply Clear Glaze to the following areas. lady's hair combs, V shaped areas on dress bodice and bottom rim of dress. Allow to dry thoroughly then fire.

**Step 6:** Following manufacturer's directions, apply Liquid Bright Gold to the above mentioned glazed areas then fire.

**Step 7:** Paint the "V" designs on dress and dress inset.

**Step 8:** Paint the "V" designs with White.

**Step 9:** Basecoat hat with Real Brown. Webbrush with Toast.

**Step 10:** Fill eye with White hand some tiny pearl earnings if desired, outline and paint lashes Black. Also fill eye with Real Brown with Medium Brown. Eyes are a wash of Cranberry. Lips are a wash of Cranberry. Lips are a wash of Cranberry.

**Step 11:** Basecoat the dog and pup with Sand, then wet-brush lightly with Cream on neck, chest, feet and tail. Highlight with White.

**Step 12:** Shade around forehead, eyes, cheek and underneath neck area with Real Brown. Shade ears and around face with Black.

**Step 13:** Shade around bodies with Toast, shade with Real Brown.

**Step 14:** Fill eye with White, outline with Black, iris are real Brown with Black pupils and a tiny White dot to highlight.

**Step 15:** Paint base with Toast, shade with Real Brown.

**Step 16:** Apply Mask-It to Gold to area and allow to dry.

**Step 17:** Spray with Matte Spray Sealer.

**Step 18:** Remove Mask-It.

### DH-1931 - BIRDHOUSE TALL (OUTHOUSE)

**MATERIALS NEEDED:** Greenware, Cleaning Tools, Various Brushes, SP-08 Matte Spray Sealer, 1" Diameter Clear Plastic Stopper.

**DOC HOLIDAY COLORS:** DH-08 Black, DH-22 Christmas Red, DH-42 Dark Gray.

**Step 1:** While greenware is still damp, cut out hole for bird entrance. Allow greenware to dry then clean and fire to cone 03.

**Step 2:** Basecoat entire piece Black and allow to dry thoroughly.

**Step 3:** Web-brush wood grain looking areas with Christmas Red.

**Step 4:** Paint every other square at bottom of piece with White, this will require a few coats.

**Step 5:** Also brush tightly around heart shaped opening.

**Step 6:** Paint nail heads with Black.

**Step 7:** Spray with Matte Spray Sealer.

**Step 8:** Insert plastic stopper in bottom of piece.

### DH-1933 - NARROW BIRDHOUSE

**MATERIALS NEEDED:** Greenware, Cleaning Tools, Various Brushes, SP-08 Matte Spray Sealer, 1" Diameter Clear Plastic Stopper.

**DOC HOLIDAY COLORS:** DH-08 Black, DH-22 Christmas Red, DH-42 Dark Gray.

**Step 1:** While greenware is still damp, cut out hole for bird entrance. Allow greenware to dry then clean and fire to cone 03.

**Step 2:** Basecoat entire piece Black and allow to dry thoroughly.

**Step 3:** Web-brush wood grain looking areas with Christmas Red.

**Step 4:** Paint every other square at bottom of piece with White, this will require a few coats.

**Step 5:** Also brush tightly around heart shaped opening.

**Step 6:** Paint nail heads with Black.

**Step 7:** Spray with Matte Spray Sealer.

**Step 8:** Insert plastic stopper in bottom of piece.

### DH-1934 - COUNTRY CLASSIC BIRDHOUSE (BARN WITH HEART)

**MATERIALS NEEDED:** Greenware, Cleaning Tools, Various Brushes, SP-08 Matte Spray Sealer, 3" Diameter Clear Plastic Stopper.

**DOC HOLIDAY COLORS:** DH-10 Mustard, DH-16 Flaxon Yellow, DH-10 Mustard, DH-26 Lexington Green, DH-24 Terra Cotta, DH-25 Toast.

**Step 1:** While greenware is still damp, cut out heart shape. Allow greenware to dry. Clean and fire to cone 03.

**Step 2:** Basecoat entire piece Black and allow to dry thoroughly.

**Step 3:** Web-brush wood grain looking areas with Christmas Red.

**Step 4:** Paint every other square at bottom of piece with White, this will require a few coats.

**Step 5:** Also brush tightly around heart shaped opening.

**Step 6:** Paint nail heads with Black.

**Step 7:** Spray with Matte Spray Sealer.

**Step 8:** Insert plastic stopper in bottom of piece.

### DH-1935 - DESIGNER BIRDHOUSE

**MATERIALS NEEDED:** Greenware, Various Brushes, SP-08 Matte Spray Sealer.

**DOC HOLIDAY COLORS:** DH-08 Black, DH-26 Lexington Green, DH-10 Mustard, DH-12 leather Brown, DH-38 Grass Green, DH-24 Terra Cotta, DH-25 Toast.

**Step 1:** Clean greenware and Fire to Cone 03.

**Step 2:** Basecoat house Lexington Green and roof with Black.

**Step 3:** Using a stiff round brush, stipple over the Lexington Green with Grass Green, Mustard and Terra Cotta. Webbrush coat Mask-It next to middle section, about 1" wide.

**Step 4:** Using a sponge, apply 1 coat Leaf Green & silk greenery tea and press on middle section of candle holder to create pattern. Allow some White areas to remain.

**Step 5:** Paint nail heads with Powder Blue.

**Step 6:** Spray with Matte Spray Sealer.

**Step 7:** Insert plastic stopper in bottom of piece.

### DH-1932 - WHITE BIRDHOUSE

**MATERIALS NEEDED:** Greenware, Various Brushes, Sponges, SP-08 Matte Spray Sealer.

**DOC HOLIDAY GLAZES:** CG-300 Transparent, DG-207 Leaf Green, DG-208 Hunter Green.

**Step 1:** Apply 1 heavy coat Mask-It next to middle section, about 1" wide.

**Step 2:** Using a sponge, apply 1 coat Leaf Green & silk greenery tea and press on middle section of candle holder to create pattern. Allow some White areas to remain.

**Step 3:** Using a round brush, apply 3 coats Rose to middle of bottom band,

bottom edge and top section of candle holder.

**Step 4:** Using a fine brush, apply 3 coats leaf Green to narrow bands.

**Step 5:** Using a fine brush, paint pattern with comma strokes with Rose. With end of brush paint a dot of Leaf Green between each Rose design.

**Step 6:** Using a round brush, carefully apply 2 coats of Transparent, thinning if necessary to bisque areas of candle holder.

**Step 7:** Fire to Cone 05.

### DH-1962 - SCOLLOPED LAMP SHADE & DH-1925 CANDLE HOLDER

**MATERIALS NEEDED:** Greenware, Various Brushes.

**DOC HOLIDAY COLORS:** CG-36 Perfect White, DG-219 Cobalt Blue

**Step 1:** Clean greenware and Fire to Cone 03.

**Step 2:** Apply 3 coating coats of Perfect to both pieces.

**Step 3:** Paint tested design on candle holder with Cobalt Blue.

**Step 4:** Fire both pieces to Cone 05.

### DH-982 - RIBBON LAMP SHADE & DH-1925 CANDLE HOLDER

**MATERIALS NEEDED:** Greenware, Various Brushes, Tracing Paper, Clear Glaze, Matte Spray Sealer.

**DOC HOLIDAY COLORS:** DH-31 Petal Pink, DH-20 Sky Blue, DH-27 Midnight Blue

**Step 1:** Clean greenware and Fire to Cone 03.

**Step 2:** Apply 2 coats of Clear Glaze to inside of lamp.

**Step 3:** Basecoat Petal Pink to top of lamp design on with Tracing Paper.

**Step 4:** Paint with Sky Blue and Midnight Blue hand. Paint bottom with Petal Pink, trace design then paint.

**Step 5:** Following manufacturer's directions, apply Clear Glaze to the following areas. lady's hair combs, V shaped areas on dress bodice and bottom rim of dress. Allow to dry thoroughly then fire.

**Step 6:** Following manufacturer's directions, apply Liquid Bright Gold to the above mentioned glazed areas then fire.

**Step 7:** Paint the "V" designs on dress and dress inset.

**Step 8:** Paint the "V" designs with White.

**Step 9:** Basecoat hat with Real Brown. Webbrush with Toast.

**Step 10:** Fill eye with White hand some tiny pearl earnings if desired, outline and paint lashes Black. Also fill eye with Real Brown with Medium Brown. Eyes are a wash of Cranberry. Lips are a wash of Cranberry.

**Step 11:** Basecoat the dog and pup with Sand, then wet-brush lightly with Cream on neck, chest, feet and tail. Highlight with White.

**Step 12:** Shade around forehead, eyes, cheek and underneath neck area with Real Brown. Shade ears and around face with Black.

**Step 13:** Shade around bodies with Toast, shade with Real Brown.

**Step 14:** Fill eye with White, outline with Black, iris are real Brown with Black pupils and a tiny White dot to highlight.

**Step 15:** Paint base with Toast, shade with Real Brown.

**Step 16:** Apply Mask-It to Gold to area and allow to dry.

**Step 17:** Spray with Matte Spray Sealer.

**Step 18:** Remove Mask-It.

### DH-1931 - BIRDHOUSE TALL (OUTHOUSE)

**MATERIALS NEEDED:** Greenware, Cleaning Tools, Various Brushes, SP-08 Matte Spray Sealer.

**DOC HOLIDAY COLORS:** DH-08 Black, DH-22 Christmas Red, DH-42 Dark Gray

**Step 1:** While greenware is still damp, cut out hole for bird entrance. Allow greenware to dry then clean and fire to cone 03.

**Step 2:** Basecoat entire piece Black and allow to dry thoroughly.

**Step 3:** Web-brush wood grain looking areas with Christmas Red.

**Step 4:** Paint every other square at bottom of piece with White, this will require a few coats.

**Step 5:** Also brush tightly around heart shaped opening.

**Step 6:** Paint nail heads with Black.

**Step 7:** Spray with Matte Spray Sealer.

**Step 8:** Insert plastic stopper in bottom of piece.

### DH-1933 - NARROW BIRDHOUSE

**MATERIALS NEEDED:** Greenware, Cleaning Tools, Various Brushes, SP-08 Matte Spray Sealer, 1" Diameter Clear Plastic Stopper.

**DOC HOLIDAY COLORS:** DH-01 Daffodil, DH-30 County Blue, DH-35 Powder Blue.

**Step 1:** While greenware is still damp, cut out hole for bird entrance. Allow greenware to dry then clean and fire to cone 03.

**Step 2:** Basecoat entire piece Black and allow to dry thoroughly.

**Step 3:** Web-brush wood grain looking areas with Christmas Red.

**Step 4:** Paint every other square at bottom of piece with White, this will require a few coats.

**Step 5:** Also brush tightly around heart shaped opening.

**Step 6:** Paint nail heads with Black.

**Step 7:** Spray with Matte Spray Sealer.

**Step 8:** Insert plastic stopper in bottom of piece.

### DH-1934 - COUNTRY CLASSIC BIRDHOUSE (BARN WITH HEART)

**MATERIALS NEEDED:** Greenware, Cleaning Tools, Various Brushes, SP-08 Matte Spray Sealer.

**DOC HOLIDAY COLORS:** DH-10 Mustard, DH-16 Flaxon Yellow, DH-10 Mustard, DH-26 Lexington Green, DH-24 Terra Cotta, DH-25 Toast.

**Step 1:** While greenware is still damp, cut out heart shape. Allow greenware to dry. Clean and fire to cone 03.

**Step 2:** Basecoat entire piece Black and allow to dry thoroughly.

**Step 3:** Web-brush wood grain looking areas with Christmas Red.

**Step 4:** Paint every other square at bottom of piece with White, this will require a few coats.

**Step 5:** Also brush tightly around heart shaped opening.

**Step 6:** Paint nail heads with Black.

**Step 7:** Spray with Matte Spray Sealer.

**Step 8:** Insert plastic stopper in bottom of piece.

### DH-1935 - DESIGNER BIRDHOUSE

**MATERIALS NEEDED:** Greenware, Cleaning Tools, Various Brushes, SP-08 Matte Spray Sealer.

**DOC HOLIDAY COLORS:** DH-10 Mustard, DH-12 leather Brown, DH-16 Flaxon Yellow, DH-16 Flaxon Yellow, DH-26 Lexington Green, DH-24 Terra Cotta, DH-25 Toast.

**Step 1:** Clean greenware and Fire to Cone 03. Apply 3 coats of Clear Glaze to ribbon and edge of face and Fire to Cone 06. Apply Liquid Bright Gold to glazed areas and Fire to Cone 08.

**Step 2:** Basecoat arm Soft Brown and glove, lace and around flowers Cream.

**Step 3:** Basecoat all flowers and leaves with Black. Webbrush glove and lace around flowers with Cream. Webbrush all flowers with Cranberry. And Christmas Red to same brush and webbrush flowers again. Webbrush leaves with Black. Shade glove and face with a Medium Brown wash.

**Step 4:** Apply Mask-It to gold areas and allow to dry. Spray with Matte Spray Sealer.