

FLAGS - DH2400 & DH2404

MATERIALS NEEDED: Bisque, Brushes (DHB6-1/2" shader, DHB1-liner, DHB3-round, DH10-round, DHB7-3/4" shader), AT01 Black Translucent, SP08 Matte Spray Sealer, SP05 Doc's Glue

COLORS NEEDED: DH08 Black, DH29 White, DH04 True Red, DH36 Navy Blue, DH19 Light Grey, DH25 Toast, DH12 Leather Brown, DH09 Real Brown, DH18 Medium Brown, DH30 Country Blue, DH49 Premier Gold, DH38 Grass Green, DH10 Mustard, DH16 Flaxon Yellow, DH37 Cream

STEP 1: Basecoat two coats White on alternate stripes.
STEP 2: Basecoat two coats True Red on remaining stripes.
STEP 3: Paint the stars White. Carefully paint around the stars with Navy Blue (may require two coats).

STEP 4: Paint lettering, if any, with Black.
STEP 5: Basecoat pole (on standing flag) and rocks with Black. Webbrush the rocks with Light Grey. Tint and shade the rocks with washes of Toast, Leather Brown, Country Blue and Black. Lightly webbrush edges of rocks with Cream. Paint top of flagpole with Premier Gold.

STEP 6: Antique only, the striped section of the flag with Black translucent. Wipe away excess stain with cloth dampened with solvent.

STEP 7: Paint edges of USA Country Flag with Navy Blue.

EAGLES - DH2401 & DH2405

MATERIALS NEEDED: Bisque, Brushes (DHB6-1/2" shader, DHB1-liner, DHB3-round, DH10-round, DHB7-3/4" shader), AT01 Black Translucent, SP08 Matte Spray Sealer, SP05 Doc's Glue

COLORS NEEDED: DH08 Black, DH29 White, DH04 True Red, DH36 Navy Blue, DH19 Light Grey, DH25 Toast, DH12 Leather Brown, DH09 Real Brown, DH18 Medium Brown, DH30 Country Blue, DH49 Premier Gold, DH38 Grass Green, DH10 Mustard, DH16 Flaxon Yellow, DH37 Cream

STEP 1: Basecoat entire piece Black.

STEP 2: Webbrush all but head and tail with Real Brown. Webbrush again, lightly, with Medium Brown.

STEP 3: Webbrush highlights on eagle's body and wings lightly with Toast. Webbrush edges of each wing section lightly with Leather Brown.

STEP 4: Webbrush beak and feet with Mustard; highlight lightly with Flaxon Yellow. Tint near base of beak and feet with a Toast wash.

STEP 5: Paint eyes Mustard with a Black pupil and outline.

STEP 6: Webbrush head and tail with White.

STEP 7: Apply a heavy Black wash on edges of wings. Shade between wing sections with a Black wash. Line between feathers with Black.

FREEDOM PLAQUE - DH2403

MATERIALS NEEDED: Bisque, Brushes (DHB6-1/2" shader, DHB1-liner, DHB3-round, DH10-round, DHB7-3/4" shader), AT01 Black Translucent, SP08 Matte Spray Sealer, SP05 Doc's Glue

COLORS NEEDED: DH08 Black, DH29 White, DH04 True Red, DH36 Navy Blue, DH19 Light Grey, DH25 Toast, DH12 Leather Brown, DH09 Real Brown, DH18 Medium Brown, DH30 Country Blue, DH49 Premier Gold, DH38 Grass Green, DH10 Mustard, DH16 Flaxon Yellow, DH37 Cream

STEP 1: Basecoat entire piece Black.

STEP 2: Webbrush trees with Real Brown. Webbrush again with Grass Green. With color still in your brush, add Mustard and webbrush highlights on trees.

With color still in your brush, add Toast and lightly tint some areas of the trees.
STEP 3: Webbrush rock with Light Grey. Shade and tint the rocks with washes of Toast, Leather Brown, Country Blue, and Black. Lightly webbrush the rock with Cream to highlight.

STEP 4: Spray all pieces with Matte Spray Sealer. Attach eagles to either rock or flag using Doc's Glue.

"RAISING THE FLAG" - DH2399

MATERIALS NEEDED: Greenware, brushes, FT02 Fingertip Gold, AT01 Black Antiquing Translucent, soft cloth, SP08 Matte Spray

COLORS NEEDED: DH04 True Red, DH08 Black, DH29 White, DH36 Navy Blue, DH55 Roughtcut Bronze

STEP 1: Clean greenware carefully and fire to cone 03.

STEP 2: Paint flag with Navy Blue, True Red, and White. Outline each side of strip with Black.

STEP 3: Basecoat rest of the piece with Roughtcut Bronze. Antique the entire piece with Black Antiquing and wipe back with soft cloth. Use solvent on flag to bring the colors out.

STEP 4: Spray with a Matte Spray sealer and use Fingertip Gold to highlight bronze areas. Corner load a 1/2" shader brush with Black and shade all the bronze areas.

PATRIOTIC HORSE - DH1077

MATERIALS AND COLORS NEEDED: Greenware, Liquid Bright Gold, GC300 Clear Glaze, Solvent, SP02 Mask-it, SP08 Matte Spray, AT01 Black Antiquing Translucent, DH04 True Red, DH08 Black, DH09 Real Brown, DH10 Mustard, DH15 Mystic Purple, DH18 Medium Brown, DH19 Light Grey, DH29 White, DH36 Navy Blue, DH43 Teal

STEP 1: Clean greenware carefully and fire to cone 03.

STEP 2: Apply two coats Clear Glaze to areas to be fired-on Gold. (Refer to photo). Fire to cone 05.

STEP 3: Apply Liquid Bright Gold to glazed areas. Fire to cone 018.

STEP 4: Basecoat horse's skin, mane and tail with White.

STEP 5: Paint hooves Light Grey. Paint straps of harness and bridle Teal and Mystic Purple. (Refer to photo for placement of colors). Paint True Red and White stripes on flag. Paint the star background Navy Blue. Paint the saddle Real Brown. Paint the eagles Black.

STEP 6: Antique with Black Translucent. Wipe off with a soft cloth dampened with solvent. Leave quite a bit of Black in the recesses of the mane and tail.

STEP 7: Webbrush the mane and tail with White using several coats. Webbrush the eagles with Real Brown. Highlight by webbrushing lightly with Medium Brown. Webbrush the head, wing tips, tail tips, and lower legs with White. Paint the beak Mustard. Paint the eye and toenails Black.

STEP 8: Paint the iris of the eyes Medium Brown. Paint Black pupils with a White highlight.

STEP 9: Thin some Black slightly with water to make a heavy wash. Use a liner brush and carefully outline with Black around the harness and bridle straps. Keep the lines very thin. Also line between flag stripes, around fired on Gold and between rows of feathers and around beak of eagle. Paint White stars on flag.

STEP 10: Apply coats of Mask-it to all fired-on Gold areas. Let dry until transparent.

STEP 11: Spray with Matte Spray sealer. Remove Mask-it.

FIREMAN WITH CHILD - DH2398

MATERIALS AND COLORS NEEDED: Bisque, DH55 Roughtcut Bronze, AT01 Black Translucent, FT02 Fingertip Gold, FT04 Fingertip Burnished Gold, FT05 Fingertip Copper, SP08 Matte Spray

STEP 1: Basecoat entire piece with Roughtcut Bronze.

STEP 2: Antique entire piece with Black Translucent. Work on a small area at a time so translucent does not dry out before you wipe the excess away. Let dry.

STEP 3: Apply Fingertip Gold, Burnished Gold, and Copper as desired for a metallic effect.

STEP 4: Spray with Matte Spray Sealer.

FIGHTER PILOT - DH2406

MATERIALS AND COLORS NEEDED: Bisque, DH55 Roughtcut Bronze, AT01 Black Translucent, FT02 Fingertip Gold, FT04 Fingertip Burnished Gold, FT05 Fingertip Copper, SP08 Matte Spray

STEP 1: Basecoat entire piece with Roughtcut Bronze.

STEP 2: Antique entire piece with Black Translucent. Work on a small area at a time so translucent does not dry out before you wipe the excess away. Let dry.

STEP 3: Apply Fingertip Gold, Burnished Gold, and Copper as desired for a metallic effect.

STEP 4: Spray with Matte Spray Sealer.

POLICEMAN WITH CHILD - DH2407

MATERIALS AND COLORS NEEDED: Bisque, DH55 Roughtcut Bronze, AT01 Black Translucent, FT02 Fingertip Gold, FT04 Fingertip Burnished Gold, FT05 Fingertip Copper, SP08 Matte Spray

STEP 1: Basecoat entire piece with Roughtcut Bronze.

STEP 2: Antique entire piece with Black Translucent. Work on a small area at a time so translucent does not dry out before you wipe the excess away. Let dry.

STEP 3: Apply Fingertip Gold, Burnished Gold, and Copper as desired for a metallic effect.

STEP 4: Spray with Matte Spray Sealer.

DRIFTWOOD EAGLE HEAD - DH2402

MATERIALS AND COLORS NEEDED: Bisque, Brushes (DHB6 1/2" shader, DHB3 round, DHB1 liner), DH08 Black, DH09 Real Brown, DH10 Mustard, DH12 Leather Brown, DH16 Flaxon Yellow, DH18 Medium Brown, DH21 Sand, DH25 Toast, DH29 White, DH37 Cream, SP08 Matte Spray Sealer

STEP 1: Basecoat head feathers White. Basecoat beak and eyes Mustard. Basecoat remaining feathers and wood Black.

STEP 2: Lightly webbrush beak with Flaxon Yellow; with color still in your brush add Cream to lighten and webbrush highlights on beak. Shade crevices around beak with a Toast wash, followed by a Black wash for definition around mouth, nostrils, etc. Highlight center area of eyes with Flaxon Yellow, tint outer pupils of iris with a Toast wash, followed by a Black wash. Detail eyes and paint pupils with Black. Shade feathers around eyes with washes of Mustard, Toast and Black. Corner-load your brush with Black and outline lower White feathers.

STEP 3: Webbrush remaining feathers and wood with Real Brown.

Webbrush feathers again lightly with Medium Brown. Shade and detail dark feathers with Black.

STEP 4: Webbrush wood as desired, using Toast, Medium Brown, Sand and Leather Brown. Shade wood with a Black wash.

STEP 5: Spray piece with Matte Spray Sealer.

ProSeries Brush Line

DHB-1	#100 Long liner (12 per pak)	\$45.80
DHB-2	#1 Rounded Detail (12 per pak)	\$52.30
DHB-3	#3 Short Rounded Detail (12 per pak)	\$60.00
DHB-4	#6 Small Shader (6 per pak)	\$35.80
DHB-5	1/2" Angular Shader (6 per pak)	\$48.80
DHB-6	#12 Long Shader (6 per pak)	\$51.30
DHB-7	3/4" Glaze (4 per pak)	\$42.80
DHB-8	ProSeries Brush Kit (All 7 Brushes)	\$46.20
DHB-15	Glaze Brush Kit (7 different Brushes)	\$46.20

Brushes are only sold in pack form from the manufacturer. Brushes are discounted like molds.

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